

233 Natural

REINFORCED WATER-ACTIVATED TAPE

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

DESCRIPTION

3-way fiberglass reinforced natural kraft carton sealing tape manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on light weight to average cartons up to 20 pounds (9 kg).

PHYSICAL PROPERTIES:

Caliper	5.5 mils (0.14mm)
MD Tensile	66 lb/in (289 N/25mm)
CD Tensile	26 lb/in (114 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C):

Fipago:

2/0	49
2/1	70
5/0	75
15/0	86

McLaurin: 89

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply:	20 lb (33 g/m ²) Natural Kraft Paper (virgin fibers)
Bottom Ply:	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Laminating Adhesive:	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive:	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
MD Reinforcement:	(1-1-1) 110 Fiberglass (per 70mm), 5/8" spacing
CD Reinforcement:	(1-1-1) Polyester, 1.10" spacing, 44 degree angle



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA

Customer Service: 800.IPG.8273 | 800.474.8273

Tape Technical Service: 877.447.4832

www.itape.com | info@itape.com

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EFFECTIVE:10/18



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